PLC Connection Guide

**TN574D**

**Beckhoff CX9020通讯联机设定说明**



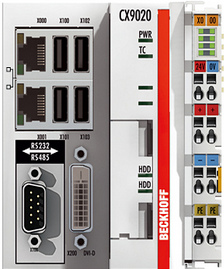
◎Revision Record

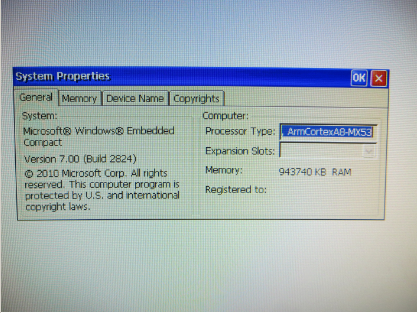
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# 前言

此技术文件是说明PanelMaster人机接口如何与CX9020 Modbus Ethernet联机之设定.

**CX9020嵌入式控制器**

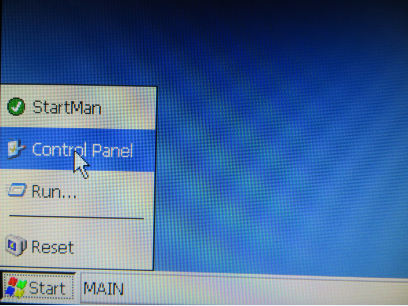




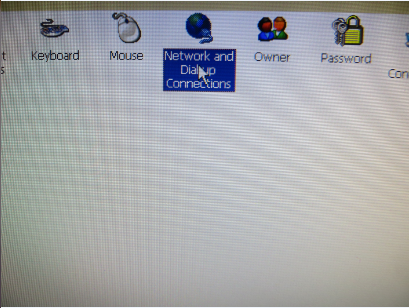
**1）PLC软件联机及参数数定:**

使用显示器连接DVI-D接口，进入CE7.0系统，执行Ethernet 设定

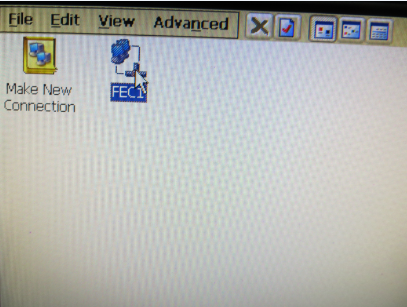
步骤一: 执行“Start”---“Control Panel”



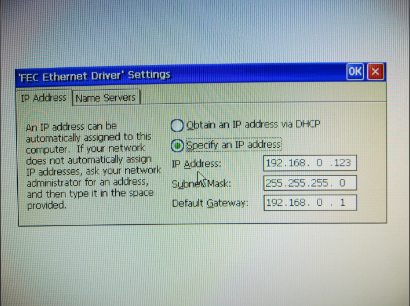
步骤二: 执行“Network and Dial-up Connection”



步骤三: 执行“FECI”

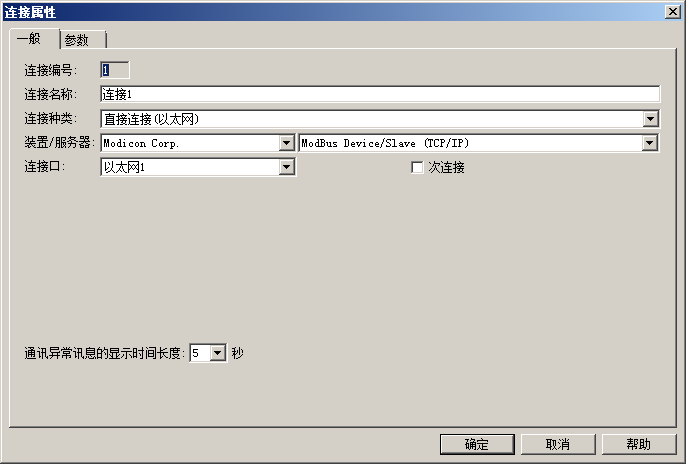


步骤四: 执行“FEC Ethernet Driver`Settings”设定IP地址，Obtain an IP address via DHCP或Specify an IP address模式均可以。

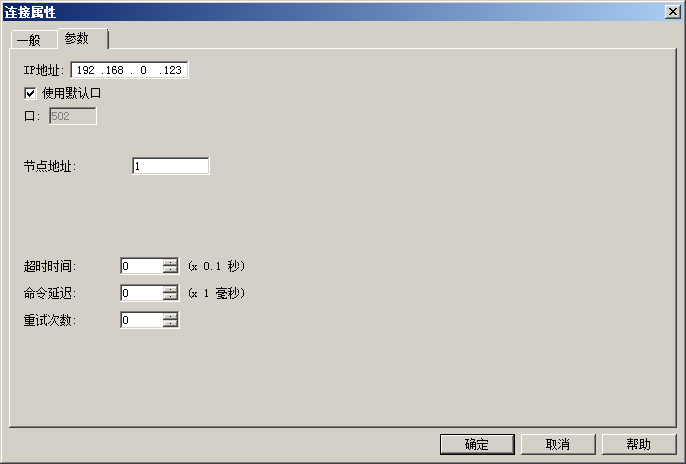


**2)HMI 参数设定:**

选择 【直接连接(以太网)】 --- 【装置/服务器：Modicon Corp. → Modbus Device/Slave(TCP/IP)】



设定HMI 联机埠的IP地址



**PLC 内存地址**

|  |  |  |
| --- | --- | --- |
| **编号** | **Modbus** | **对应地址** |
| 1 | 1~9999 | QW0~QW624.15 |
| 2 | 10001~19999 | IW0~IW624.15 |
| 4 | 30001~38192 | IW0~IW38192 |
| 5 | 40001~48192 | QW0~QW38192 |

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