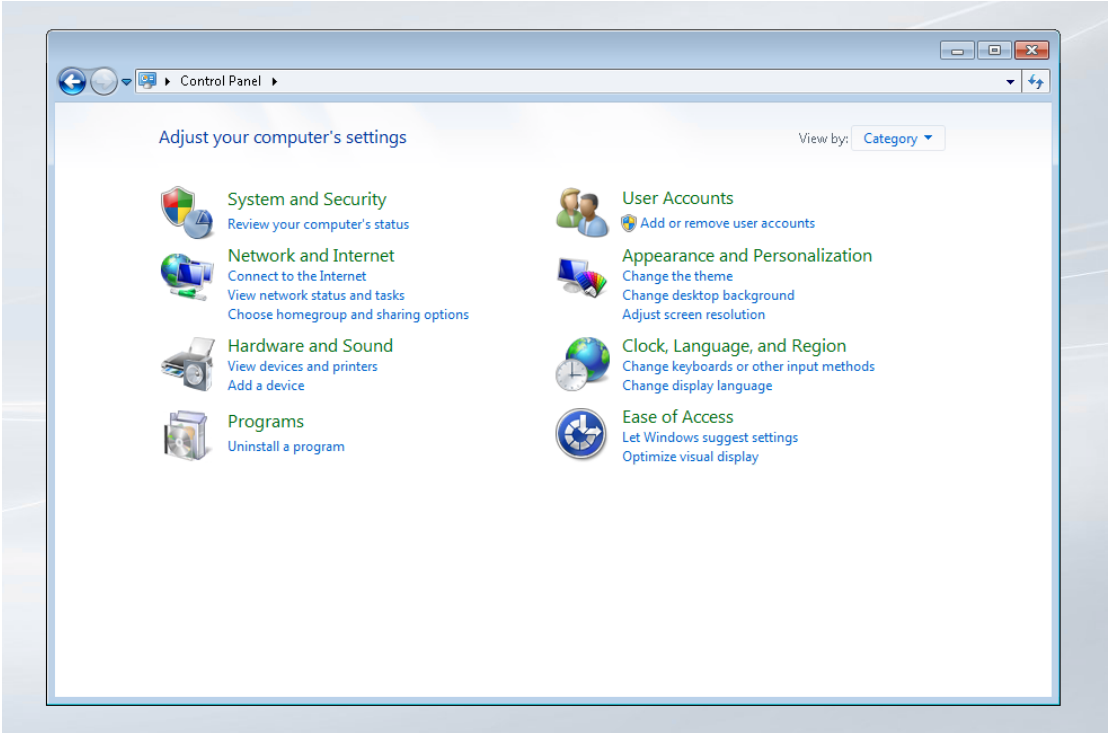
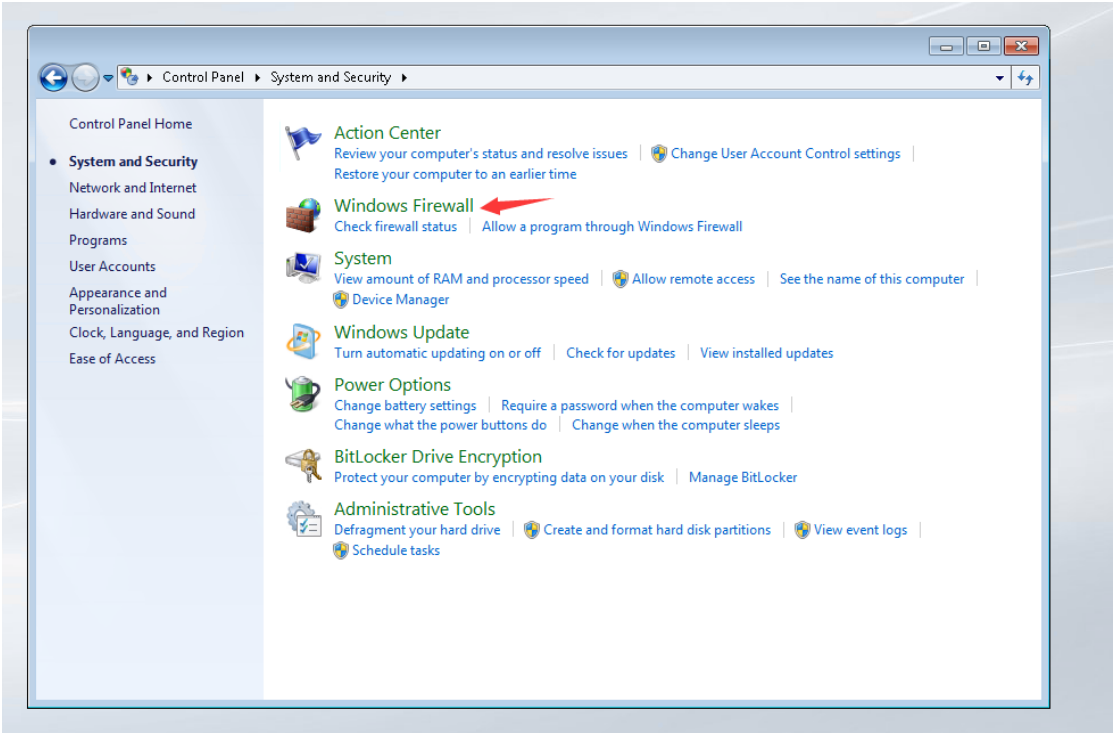
允许 modbusTCP 服务穿过控制器或者工控机防火墙的方法

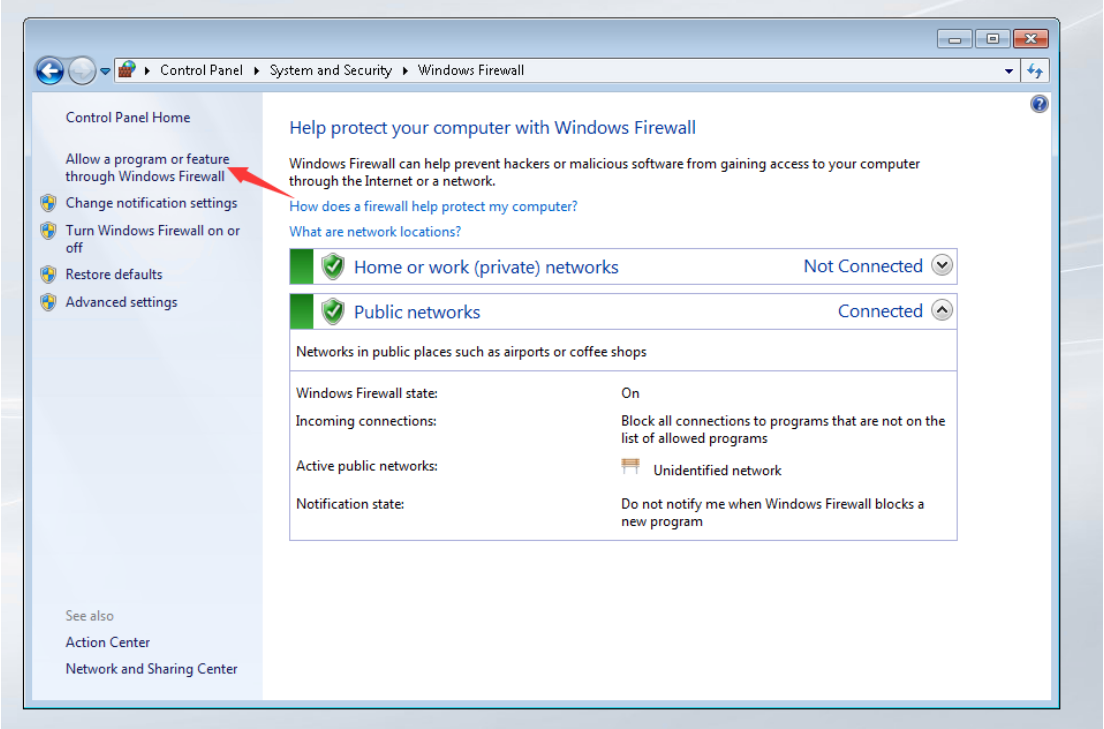
1 通过远程桌面或者外接显示器的方式，进入操作系统，打开控制面板，选择 system and security 系统安全设定。



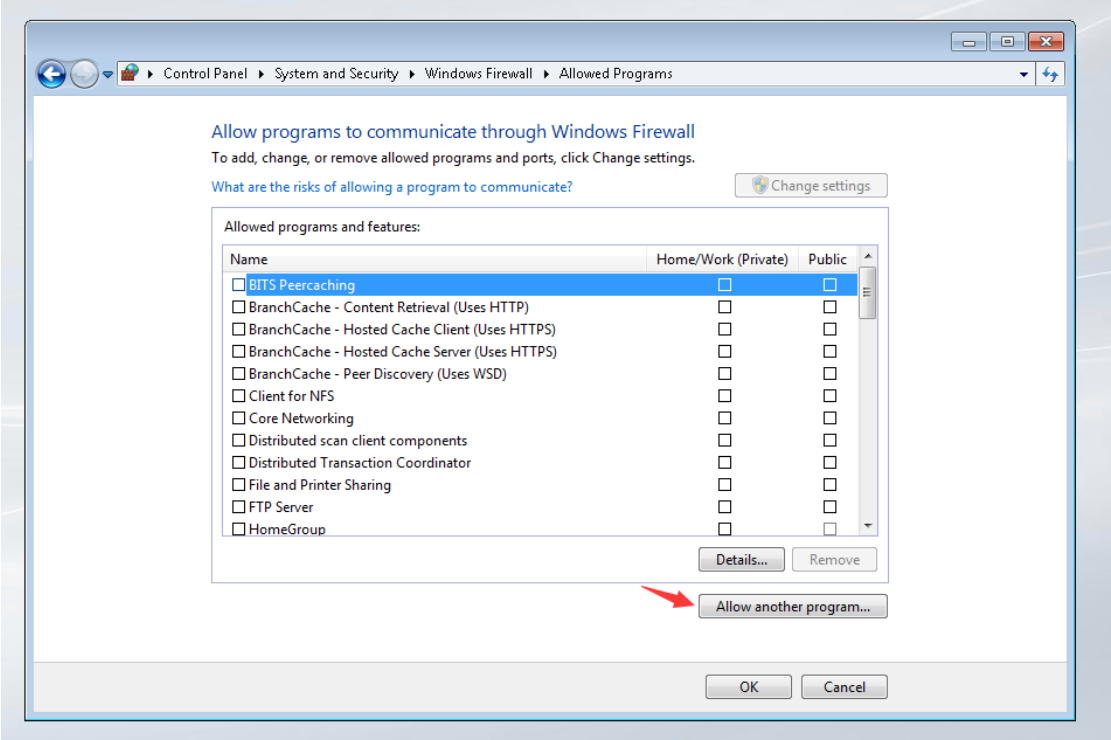
2 选择 windows firewall 防火墙设定。



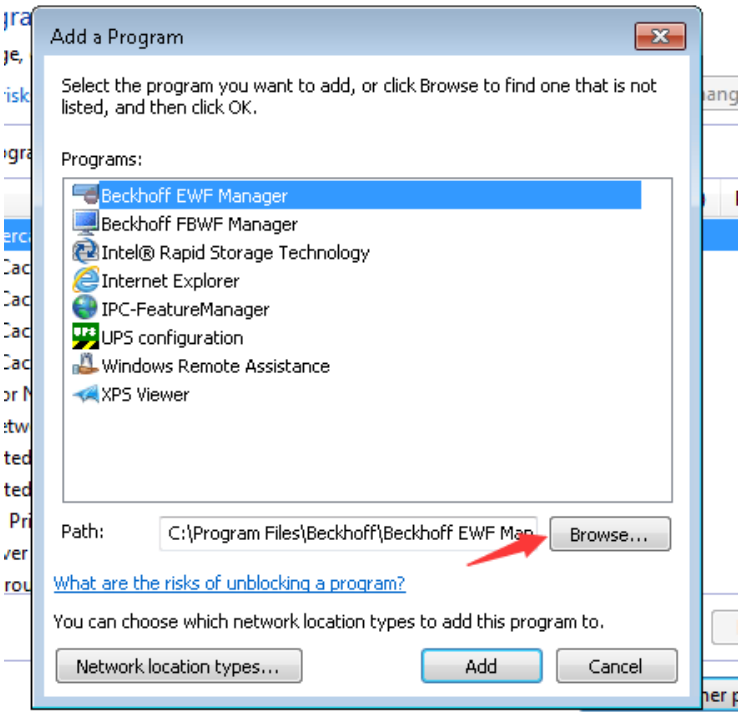
3 选择 allow a program or feature through windows Firewall 允许程序穿过防火墙。



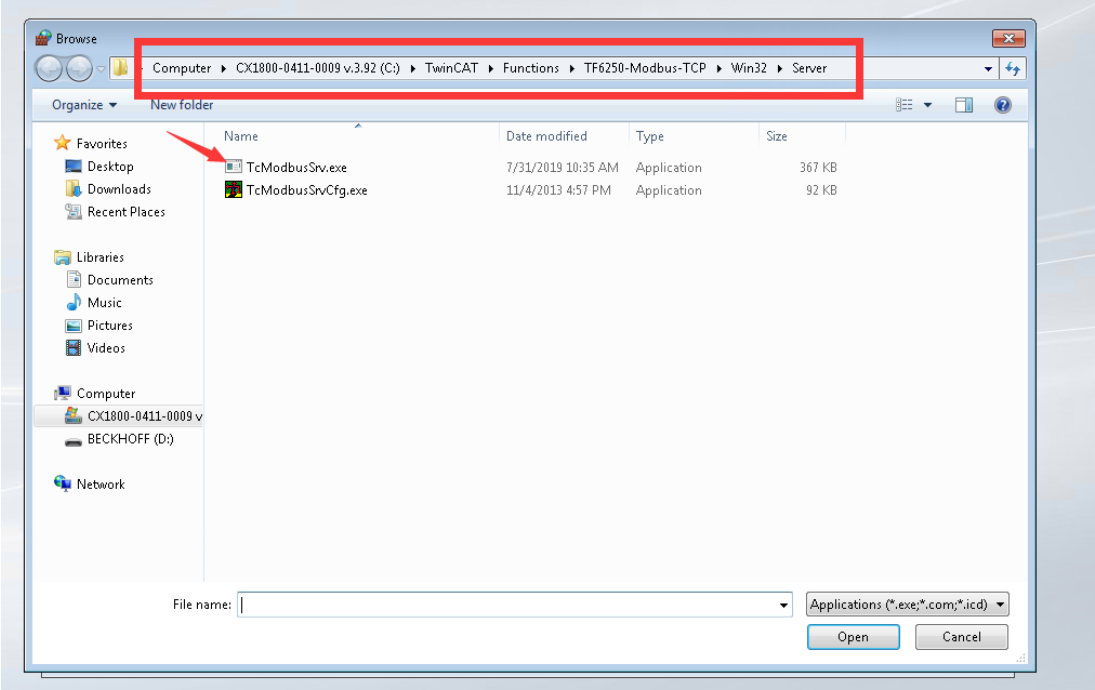
4 选择 allow another program 添加程序。



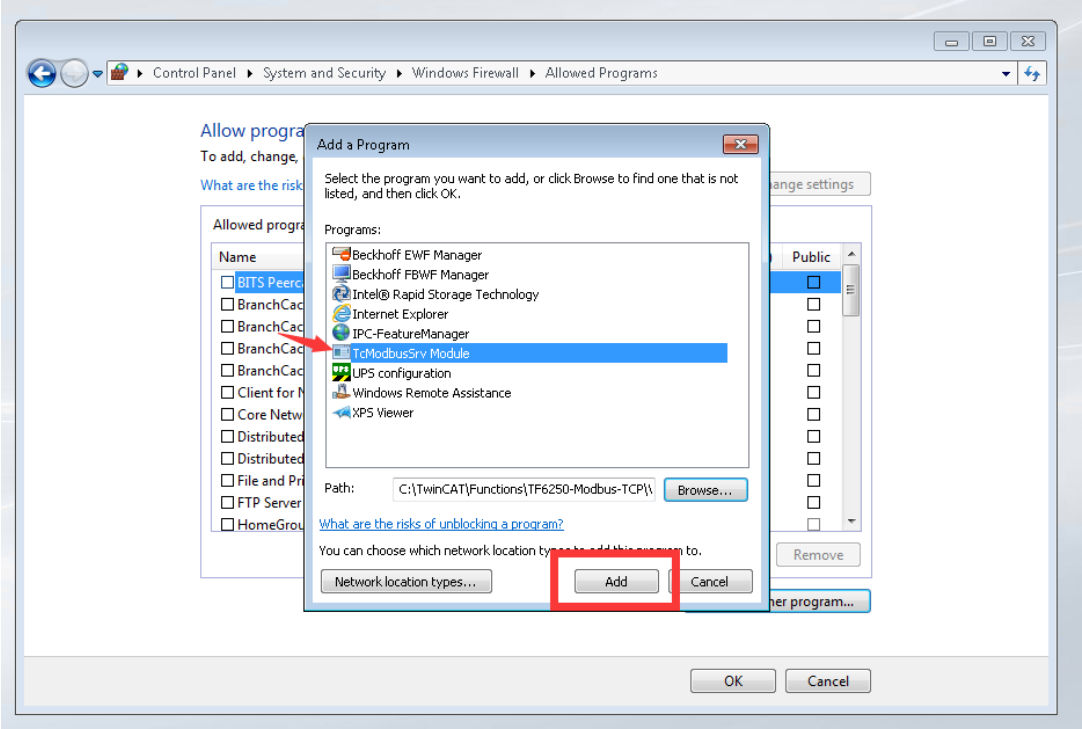
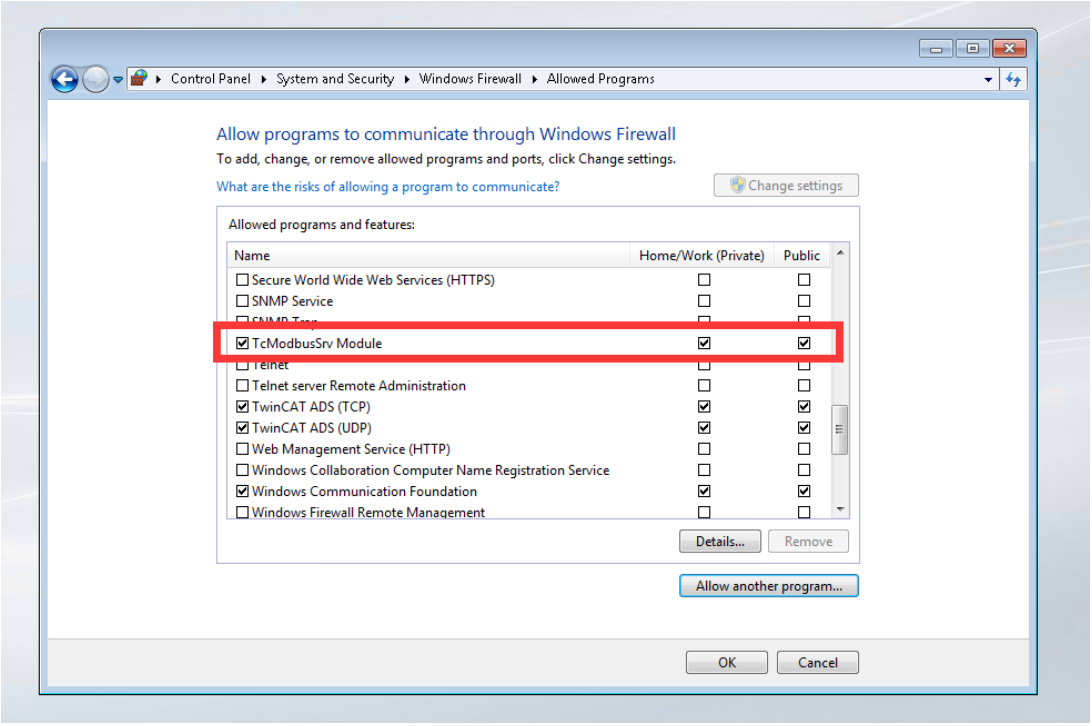
5 选择 browse 手动选择程序。



6 在指定目录下找到 TcModbusSrv.exe。



7 选择该程序点击 Add 添加。



8 将 Home/Work(Private)和 Public 两个选项勾选，TcModbusSrv 就可以穿过防火墙了。